



### UNC - Freerunning

UNC Internal Thread	1D			1.5D			2D			Free Outer Dia/in (B)	
	Part No.	Length/ in (A)	Free Coils	Part No.	Length/ in (A)	Free Coils	Part No.	Length/ in (A)	Free Coils	Min	Max
2-56	20010	0.086	3.000	20015	0.129	5.250	20020	0.172	7.375	0.109	0.113
3-48	20110	0.099	2.875	20115	0.148	5.000	20120	0.198	7.250	0.126	0.134
4-40	20210	0.112	2.750	20215	0.168	4.750	20220	0.224	6.750	0.144	0.149
5-40	20310	0.125	3.250	20315	0.188	5.500	20320	0.250	7.750	0.157	0.165
6-32	20410	0.138	2.750	20415	0.207	4.750	20420	0.276	6.875	0.178	0.183
8-32	20510	0.164	3.500	20515	0.246	6.000	20520	0.328	8.375	0.205	0.210
10-24	20610	0.190	2.875	20615	0.285	5.000	20620	0.380	7.125	0.240	0.248
12-24	20710	0.216	3.500	20715	0.324	6.000	20720	0.432	8.375	0.268	0.275
1/4-20	20810	0.250	3.375	20815	0.375	5.750	20820	0.500	8.000	0.314	0.322
5/16-18	20910	0.313	4.000	20915	0.469	6.625	20920	0.625	9.250	0.384	0.392
3/8-16	21010	0.375	4.375	21015	0.563	7.250	21020	0.750	10.000	0.455	0.463
7/16-14	21110	0.438	4.500	21115	0.656	7.375	21120	0.875	10.250	0.530	0.538
1/2-13	21210	0.500	4.875	21215	0.750	7.875	21220	1.000	11.000	0.600	0.610
9/16-12	21310	0.563	5.125	21315	0.844	8.250	21320	1.125	11.500	0.667	0.679
5/8-11	21410	0.625	5.250	21415	0.938	8.500	21420	1.250	11.750	0.742	0.752
3/4-10	21510	0.750	5.875	21515	1.125	9.375	21520	1.500	13.000	0.880	0.892
7/8-9	21610	0.875	6.250	21615	1.313	10.000	21620	1.750	13.750	1.019	1.033
1-8	21710	1.000	6.375	21715	1.500	10.125	21720	2.000	14.000	1.162	1.179
1-1/8-7	21810	1.125	6.125	21815	1.688	9.875	21820	2.250	13.625	1.315	1.355
1-1/4-7	21910	1.250	7.000	21915	1.875	11.250	21920	2.500	15.375	1.443	1.483
1-3/8-6	22010	1.375	6.500	22015	2.063	10.500	22020	2.750	14.375	1.598	1.643
1-1/2-6	22110	1.500	7.250	22115	2.250	11.500	22120	3.000	15.875	1.716	1.728